

What is claimed is:

- 1           1. A method of forming a silicon oxide layer, comprising:  
2           positioning a substrate in a deposition chamber;  
3           oxidizing a silicon precursor gas in the deposition chamber at a first temperature to  
4           form a silicon oxide layer;  
5           heating the substrate to a second temperature higher than the first temperature to  
6           anneal the silicon oxide layer.
- 1           2. The method of claim 1, further comprising:  
2           providing an oxygen-rich environment in the deposition chamber during the  
3           oxidization of the silicon precursor gas.
- 1           3. The method of claim 2, further comprising:  
2           providing an oxygen-rich environment in the deposition chamber during the heating  
3           of the substrate.
- 1           4. The method of claim 3, wherein the second temperature is approximate to the  
2           highest processing temperature subsequently applied to the substrate following formation  
3           of the silicon oxide layer.
- 1           5. The method of claim 2, wherein the silicon precursor gas is provided at low  
2           pressure.
- 1           6. The method of claim 5, wherein the low pressure ranges from 0.2 to 10 T.

1           7. The method of claim 6, wherein the oxygen-rich environment further comprises at  
2   least one gas selected from a group of gases consisting of nitrogen, helium, argon, ozone  
3   and steam.

1           8. The method of claim 1, wherein the step of heating the substrate occurs in an  
2   environment comprising at least one gas selected from a group of gases consisting of  
3   oxygen, nitrogen, helium, argon, ozone and steam.

1           9. The method of claim 1, wherein the second temperature ranges from 700 to  
2   1200° C.

1           10. The method of claim 1, wherein the silicon precursor gas comprises at least one  
2   gas selected from a group of gases consisting of; tetraethoxysilane (TEOS), silane ( $\text{SiH}_4$ ),  
3   dichlorosilane (DCS), diethylsilane (DES), and/or tetramethylcyclotetrasiloxane  
4   (TOMCATS).

1           11. The method of claim 1, wherein the silicon oxide layer formed a compressive  
2   stress, such that following the step of heating the substrate, the silicon oxide layer has very  
3   low internal stress.

1           12. The method of claim 1, further comprising:  
2   doping the silicon oxide layer.

1           13. The method of claim 12, wherein the silicon oxide layer is doped with more than  
2 one dopants.

1           14. The method of claim 12, wherein doping the silicon oxide layer comprises  
2 implanting at least one dopant.

1           15. The method of claim 12, wherein doping the silicon comprises:  
2 introducing a dopant containing gas into the deposition chamber.

1           16. A method of forming a microelectromechanical systems (MEMS), comprising:  
2 forming a MEMS structure on a substrate; and thereafter,  
3 positioning the substrate in a deposition chamber;  
4 oxidizing a silicon precursor gas in the deposition chamber at a first temperature to  
5 form a silicon oxide layer; and thereafter,  
6 heating the substrate to a second temperature higher than the first temperature to  
7 anneal the silicon oxide layer.

1           17. The method of claim 16, further comprising:  
2 providing an oxygen-rich environment in the deposition chamber during the  
3 oxidization of the silicon precursor gas.

1           18. The method of claim 17, further comprising:  
2 providing an oxygen-rich environment in the deposition chamber during the heating  
3 of the substrate.

1           19. The method of claim 18, further comprising:

2           etching the silicon oxide layer without producing an etch residue.

1           20. The method of claim 19, wherein etching the silicon oxide layer is performed

2           using one selected from a group consisting of a vapor etch, a wet etch, and a plasma etch.

1           21. The method of claim 20, wherein etching the silicon oxide layer is performed

2           using an HF-vapor etch.

1           22. The method of claim 16, wherein the second temperature is approximate to the

2           highest processing temperature applied to the substrate following formation of the silicon

3           oxide layer.

1           23. The method of claim 16, wherein the silicon precursor gas is provided at low

2           pressure.

1           24. The method of claim 17, wherein the oxygen-rich environment further comprises

2           at least one gas selected from a group of gases consisting of nitrogen, helium, argon,

3           ozone and steam.

1           25. The method of claim 19, wherein heating the substrate occurs in an

2           environment comprising at least one gas selected from a group of gases consisting of

3           oxygen, nitrogen, helium, argon, ozone and steam.

1           26. The method of claim 16, wherein the second temperature ranges from 700 to  
2   1200° C.

1           27. The method of claim 21, wherein etching the silicon oxide layer further  
2   comprises:

3           applying a first etching process to the silicon oxide layer which forms an etch  
4   residue;

5           oxidizing the etch residue; and

6           applying a second etching process to the oxidized etch residue.

1           28. The method of claim 27, wherein at least one of the first and second etching  
2   processes comprises a HF-vapor etch.

1           29. The method of claim 16, wherein the silicon precursor gas comprises at least  
2   one gas selected from a group of gases consisting of; tetraethoxysilane (TEOS), silane  
3   ( $\text{SiH}_4$ ), dichlorosilane (DCS), diethylsilane (DES), and/or tetramethylcyclotetrasiloxane  
4   (TOMCATS).

1           30. The method of claim 16, wherein the silicon oxide layer is formed with a  
2   compressive stress, such that following the step of heating the substrate, the silicon oxide  
3   layer has very low internal stress.

1           31. A method of sealing a chamber of an electromechanical device having a  
2 mechanical structure overlying a substrate, wherein the mechanical structure is in the  
3 chamber, the method comprising:  
4           depositing a sacrificial oxide layer over at least a portion of the mechanical structure  
5 by oxidizing a silicon precursor gas at a first temperature;  
6           annealing the sacrificial oxide layer at a second temperature higher than the first  
7 temperature;  
8           depositing a first encapsulation layer over the sacrificial oxide layer;  
9           forming at least one vent through the first encapsulation layer to allow removal of at  
10 least a portion of the sacrificial oxide layer;  
11          removing at least a portion of the sacrificial oxide layer to form the chamber;  
12          depositing a second encapsulation layer over or in the vent to seal the chamber  
13 wherein the second encapsulation layer is a semiconductor material.

1           32. The method of claim 31, wherein depositing the sacrificial oxide layer is  
2 performed in an oxygen-rich environment.

1           33. The method of claim 32. wherein annealing the sacrificial oxide layer is  
2 performed in an oxygen-rich environment.

1           34. The method of claim 31, wherein the semiconductor material is comprised of  
2 polycrystalline silicon, amorphous silicon, silicon carbide, silicon/germanium, germanium, or  
3 gallium arsenide.

1           35. The method of claim 34, wherein the first encapsulation layer is comprised of a  
2 polycrystalline silicon, amorphous silicon, germanium, silicon/germanium or gallium  
3 arsenide.

1           36. The method of claim 31, wherein a first portion of the first encapsulation layer is  
2 comprised of a monocrystalline silicon and a second portion is comprised of a  
3 polycrystalline silicon.

1           37. The method of claim 31, wherein removing at least a portion of the sacrificial  
2 oxide layer to form the chamber comprises:  
3           exposing the sacrificial oxide layer to an etching process through the vent.

1           38. The method of claim 37, wherein the etching processes comprises a HF-vapor  
2 etching process.

1           39. The method of claim 31, wherein the silicon precursor gas comprises at least  
2 one gas selected from a group of gases consisting of; tetraethoxysilane (TEOS), silane  
3 ( $\text{SiH}_4$ ), dichlorosilane (DCS), diethylsilane (DES), and/or tetramethylcyclotetrasiloxane  
4 (TOMCATS).

          40. The method of claim 31, wherein the silicon oxide layer is formed with a  
compressive stress, such that following the step of heating the substrate, the silicon oxide  
layer has very low internal stress.

1           41. A method of forming a silicon oxide layer, comprising:  
2           positioning a substrate in a deposition chamber;  
3           decomposing a silicon precursor gas in the deposition chamber at a first temperature  
4           to form a silicon oxide layer;  
5           heating the substrate to a second temperature higher than the first temperature to  
6           anneal the silicon oxide layer.

1           42. The method of claim 41, further comprising:  
2           providing an oxygen-rich environment in the deposition chamber during the  
3           decomposition of the silicon precursor gas.

1           43. The method of claim 42, further comprising:  
2           providing an oxygen-rich environment in the deposition chamber during the heating  
3           of the substrate.

1           44. The method of claim 43, wherein the second temperature is approximate to the  
2           highest processing temperature subsequently applied to the substrate following formation  
3           of the silicon oxide layer.

1           45. The method of claim 42, wherein the silicon precursor gas is provided at low  
2           pressure.

1           46. The method of claim 45, wherein the low pressure ranges from 0.2 to 10 T.



1           47. The method of claim 46, wherein the oxygen-rich environment further comprises  
2   at least one gas selected from a group of gases consisting of nitrogen, helium, argon,  
3   ozone and steam.

1           48. The method of claim 41, wherein the step of heating the substrate occurs in an  
2   environment comprising at least one gas selected from a group of gases consisting of  
3   oxygen, nitrogen, helium, argon, ozone and steam.

1           49. The method of claim 41, wherein the second temperature ranges from 700 to  
2   1200° C.

1           50. The method of claim 41, wherein the silicon precursor gas comprises at least  
2   one gas selected from a group of gases consisting of; tetraethoxysilane (TEOS), silane  
3   ( $\text{SiH}_4$ ), dichlorosilane (DCS), diethylsilane (DES), and/or tetramethylcyclotetrasiloxane  
4   (TOMCATS).

1           51. The method of claim 41, wherein the silicon oxide layer formed a compressive  
2   stress, such that following the step of heating the substrate, the silicon oxide layer has very  
3   low internal stress.

1           52. The method of claim 41, further comprising:  
2   doping the silicon oxide layer.

1            53. The method of claim 52, wherein the silicon oxide layer is doped with more than  
2   one dopants.

1            54. The method of claim 52, wherein doping the silicon oxide layer comprises  
2   implanting at least one dopant.

1            55. The method of claim 52, wherein doping the silicon comprises:  
2   introducing a dopant containing gas into the deposition chamber.